

NORTHWESTERN BREWERY.

Phillip Altpeter built a brewery here in 1856 at a cost of \$3,000, and commenced work the same year. At first he brewed from three to four hundred barrels per annum. In 1858 he commenced manufacturing white beer, and the business has perceptibly increased to the present time, when he makes 1,600 barrels per annum. In 1873 he tore down the old wooden buildings, and erected fine brick ones in their stead. Four men are employed, and the beer is sold mostly in the city.

PH. ALTPETER, proprietor of the Northwestern Brewery, also of the lager and white beer bottling establishment, corner of Third and Sherman streets. Mr. Altpeter, a native of Prussia, was born July 27, 1819. On the 18th of May, 1846, he came to America. Two years later, April 22, 1848, he came to Milwaukee, and commenced in the cooper business. In 1856 he built his first brewery on the site of the present one, which was built by him in 1873. Mr. Altpeter learned the trade of brewer and cooper in his native land. In 1849 he was married to Miss Caroline Klein. They have had thirteen children, six of whom, four sons and two daughters, are now living. Three of his sons, Oscar, Gustav, and Louis, are connected with him in the brewery. Oscar is manager and book-keeper, and Gustav and Louis assist in the brewery. He was a member of the Council from 1860 to 1862, and supervisor in 1865-66. He is a member of the Milwaukee Schuetzen Gesellschaft, of which he is treasurer. From 1839 to 1842 he was a soldier in the King's Guard in Berlin, under Frederick William III. and IV. of Prussia. Mr Altpeter has always taken an active interest in all affairs pertaining to the good of his ward.

Jung & Borchert. The brewery of the above named firm is situated at Nos. 101 to 123 Ogden street.

PHILLIP JUNG, of the firm of Jung & Borchert, was born in Dornassenheim, Wetterau, near Frankfurt, December 23, 1845; learned the trade of cooper and brewer in his native country; came to America in 1870; spent some time in New York and one and one-half years in Cincinnati, Ohio; came to Milwaukee in 1872, and engaged with the Ph. Best Brewing Company as foreman until 1877, when he was made superintendent of both breweries, and under whose direction the celebrated beer was brewed which took the gold medals at Paris and Philadelphia.

ERNST BORCHERT, of the firm of Jung & Borchert, was born in Guestrow, Mecklenburg-Schwerin, August 15, 1844; came with his parents to Milwaukee in 1852; followed book-keeping for about three years, when he went across the plains to Virginia City, Helena City, Nevada City, Denver, Salt Lake and other points in the Western Territories. Returned to Milwaukee in 1867 and started in the grain commission business with his father and brothers, the firm being F. Borchert & Son; in 1874 he took charge of the brewery where he is now engaged, the firm of F. Borchert & Son having purchased the same; on December 1, 1879, their interest was sold to Philipp Jung and Ernst Borchert, the firm being Jung & Borchert, as above.

MILWAUKEE BREWING ASSOCIATION.

Corner of Seventh and Cherry streets. The brewery of this association was built in 1860 by G. B. Mayer and Fred. Hohl, at a cost of about \$25,000. The business was conducted by Mayer & Hohl until 1868, when Mr. Mayer sold out to Fred. Manegold. The next year Mr. Manegold sold his interest to John Kargleder, and the business was carried on under the name of Kargleder & Co. until December, 1875, when it came under the control of a stock company, called the Milwaukee Brewing Association, with Emil Schandain, President; Chas. H. Gezelschass, Secretary, and Chas. Westhofen, Superintendent. The association has ice-houses, with a capacity of 2,400 tons; manufactures annually 12,000 barrels of beer, one-half of which is sold in the city; employs 18 men, and has \$60,000 invested in the business.

CHARLES WESTHOFEN, superintendent of the Milwaukee Brewing Association, corner of Seventh and Cherry streets, was born in Hesse, Germany, October 20, 1850; is a son of Charles Westhofen, and came to America May 1, 1870; locating in Milwaukee, he worked as a clerk up to December 10, 1875, when he was elected superintendent of the Milwaukee Brewing Association, which office he has held acceptably ever since. He is a young man of first class qualities and has full charge of the business of the association.